



## COURSE OVERVIEW PE0050-4D Elements of Applied Process Engineering

### Course Title

Elements of Applied Process Engineering

### Course Reference

PE0050-4D

### Course Duration/Credits

Four days/2.4 CEUs/24 PDHs

### Course Date/Venue



Session(s)	Date	Venue
1	January 15-18, 2024	Club B Meeting Room, Ramada Plaza by Wyndham Istanbul City Center, Istanbul, Turkey
2	April 15-18, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
3	July 01-04, 2024	Fujairah Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
4	October 14-17, 2024	Al Aziziya Hall, The Proud Hotel Al Khobar, Al Khobar, KSA

### Course Description



***This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.***

This course covers the application of chemical engineering theory to the practical demands of applied process engineering. The course will be presented in interactive format with many industrial examples and case studies. Participants will have the opportunity to solve sample problems with the help of the instructor.



The first part of the course will cover the basics of unit operations and the development of an effective process. Topics included are the preparation of process flow diagrams (PFDs) and P&IDs. These diagrams represent the organization and control of equipment in a petrochemical plant or refinery.



This is followed by the calculation of material flows and the concept of a material balance. Included are techniques on the sizing and evaluation of piping networks (including pipe segments, fittings, parallel piping systems, valves and controls equipment).

Pressure drop calculations are presented for a variety of systems – ordinary Newtonian liquids, vapors and mixed phase systems, reacting systems, packed beds and fluidized beds.





Next, the design and evaluation of major fluid flow equipment is presented. This includes pumps (all types) and compressors as well as fans, vacuum pumps, ejectors and educators. The associated drivers for these machines are discussed, especially steam turbines and the steam-power cycle found in all petrochemical plants and refineries. The materials portion of the course is followed by a presentation on energy balances and heat transfer equipment. Refrigeration energy balance, compressor selection, and power requirements are covered. Focus is on the cycles typically found in refineries and petrochemical plants, including cascaded and open systems.

In the next section of the class, materials of construction (MOC) are discussed and selection guidelines presented. Finally, heat transfer equipment selection, design and rating are discussed.

On completion of this course, participants will have the ability to understand and prepare PFDs and P&IDs, perform material/heat balance and fluid flow calculations. Participants will also be able to design, rate and select the major process equipment which accounts for most of the capital investment in refineries and petrochemical plants.

During the class, participants will be given detailed procedures and worksheets for performing the appropriate calculations. Many of the examples have been developed on EXCEL; these programs will be given to the participants on a CD. The tools provided should aid in the design and operation of chemical systems. This is an interactive course with numerous case studies and a CD with solved problems, worksheet and shortcut techniques.

### **Course Objectives**

Upon the successful completion of this course, each participant will be able to: -

- Apply and gain an in-depth knowledge on process engineering and discuss the chemical & physical aspects as well as the processes and process variables used in applied process engineering
- Prepare PFDs and P&IDs in a professional manner
- Perform material/heat balance and fluid flow calculations
- Acquire knowledge with the various process development including process sketch, diagrams and unit operations
- Employ the application of fluid dynamics specifically its piping system design and flow systems and determine the different flow equipment used in process engineering
- Enumerate heat transfer components by explaining the elements of energy balances, heat exchangers, air coolers and fired heaters
- Develop an understanding on mass transfer attributes including distillation, tray performance & constraints, humification and refrigeration
- Identify the different types of chemical reactors and describe petroleum processing reactions including hydro treating, catalytic reforming & hydro cracking
- Discuss the process control applied in process engineering and identify the various construction materials as well as the method of selecting the materials to be used
- Carryout process risk analysis particularly the various evaluation methods and HAZOP study





**Who Should Attend**

This course provides an overview of the major elements of applied process engineering for process and project engineers as well as piping designers. The course will also be valuable as a refresher for experienced chemical engineers and those who are not familiar with some aspects of applied process engineering. Additionally, managers and supervisors who have no formal training in chemical engineering should find value in this course.

**Training Methodology**

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

**Course Fee**

Istanbul	<b>US\$ 5,000</b> per Delegate + <b>VAT</b> . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Al Khobar	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Abu Dhabi	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

**Accommodation**

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.




**Course Certificate(s)**

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

**Certificate Accreditations**

Certificates are accredited by the following international accreditation organizations


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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology’s courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **2.4 CEUs** (Continuing Education Units) or **24 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant’s involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant’s CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Tec



### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



**Mr. Attalla Ersan, PEng, MSc, BSc**, is a **Senior Process Engineer** with over **35 years** of extensive experience within the **Oil & Gas, Hydrocarbon** and **Petrochemical** industries. His expertise widely covers the areas of **Process Plant Operations, Process Plant Startup & Operating Procedure, Ethylene & Vinyl Chloride, Ethane Cracking Furnaces Operations, Ethylene & Polyethylene Operation, Acid Gas Treatment, Sulphur Recovery, EDC & VCM,**

**Caustic Soda Storage, Debottle-necking, Process Operation, Safety Audits, Process Engineering, Root Cause Investigations, Pyrolysis Cracking, Gas Plant Commissioning, Loss Prevention Techniques, Occupational Hazards, Hot Tapping & Tie-Ins, Pre-Start-Up Safety Review (PSSR), Standard Operating Procedure (SOP), Emergency Operating Procedure (EOP), Permit to Work Systems (PTW), Steam Cracking, Steam Generation, Binary Fractionators Operations, Tanks Farm & Metering Station Techniques, Gas Treatment, Sulphur Recovery Process Unit Operation, Permit to Work System, Emergency Response Planning, Boiler & Steam System Management, Waste Heat Recovery, Boiler Plant Safety, Boiler Controls, Steam Distribution Systems, Steam Traps, Pollution Control, Cracked Gas Compressor, Reboilers, Sulphur Unit Air Blower, Steam Turbine, Distillation Columns, Gas Treatment, Waste & Water Treatment Units, Pumps, Compressors, Turbines, Motors, Turbo-expanders, Gears, Heat Exchanger, Hazard and Operability (HAZOP) Study, Process Hazards Analysis (PHA), HAZOP Facilitation, Loss Prevention, Consequence Analysis Application, Gas Detectors Operation, Accident/Incident Investigation (Why Tree Method), Occupational Exposure Assessment, Fire Fighting & First Aid, Environmental Management and Basic Safety Awareness.** Further, he is also well-versed in Project Management, Human Resources Consultancy, Manpower Planning, Job Design & Evaluation, Recruitment, Training & Development and Leadership, Creative Problem Solving Skills, Work Ethic, Job Analysis Evaluation, Training & Development Needs, Bidding & Tendering, Technical Report Writing, Supervisory Leadership, Effective Communication Skills and Total Quality Management (TQM). He is currently the **CEO** of **Ersan Petrokimya Teknoloji Company Limited** wherein he is responsible for the design and operation of Biogas Process Plants.

During his career life, Mr. Ersan has gained his practical and field experience through his various significant positions and dedication as the **Policy, Organization & Manpower Development Head, Training & Development, Head, Ethylene Plant – Pyrolysis Furnace Engineer, Production Engineer, Process Training Coordinator, Ethylene Plant Shift Supervisor, Ethylene Plant Panel & Fit Operator, Process Training & Development Coordinator, Technical Consultant, and Instructor/Trainer** for Qatar Vinyl Company Limited and Qatar Petroleum Company (QAPCO).

Mr. Ersan is a **Registered Professional Engineer** and has a **Master's degree of Education in Educational Training & Leadership** and a **Bachelor's degree of Petrochemical Engineering**. Further, he is a **Certified Instructor/Trainer** and has delivered numerous trainings, courses, workshops, conferences and seminars internationally.



**Course Program**

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

**Day 1**

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	<b>PRE-TEST</b>
0830 – 0900	<b>Process Engineering</b> Process Engineering Overview
0900 – 0930	<b>Chemical &amp; Physical Principles</b> Dimensions & Units • Processes & Process Variables • Process Data Representation & Analysis
0930 – 0945	Break
0945 – 1100	<b>Chemical &amp; Physical Principles (cont'd)</b> Basic Chemical Calculations • Stoichiometry • Properties of Matter
1100 – 1230	<b>Process Development</b> Process Sketch • Block Diagram • Process Flow Diagrams (PFDs) • Piping & Instrumentation Diagrams (P & IDs) • Other Diagrams • Unit Operations
1230 – 1245	Break
1245 – 1400	<b>Fluid Dynamics</b> Static Fluids • Fluid Flow
1400 – 1420	<b>Revision &amp; Quiz</b>
1420 – 1430	<b>Recap</b> Using this Course Overview, the Instructor (s) will Brief Participants about the Topics that were Discussed Today & Advice Them of the Topics to be discussed tomorrow
1430	Lunch & End of Day One

**Day 2**

0730 – 0930	<b>Fluid Dynamics (cont'd)</b> Piping Systems Design • Complex Flow Systems • Miscellaneous Flow Systems
0930 – 0945	Break
0945 – 1100	<b>Flow Equipment</b> Fluid Flow Equipment Drivers & Power Cycles • Compressible Flow Piping – Safety & Control, • Pumps, Basic Concepts, Cavitation • Compressors • Fans • Agitation & Mixing • Filtration
1100 – 1230	<b>Heat Transfer</b> Energy Balances • Heat Exchangers Overview
1230 – 1245	Break
1245 – 1400	<b>Heat Transfer (cont'd)</b> Heat Exchangers Design • Shell & Tube Heat Exchangers (TEMA Type), Air Coolers • Fired Heaters
1400 – 1420	<b>Revision &amp; Quiz</b>
1420 – 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two





**Day 3**

0730 – 0930	<b>Mass Transfer</b> <i>Physical Behavior Pure Components, Distillation, Calculation Methods • Trays Performance &amp; Constrains, Tray Efficiency</i>
0930 – 0945	Break
0945 – 1100	<b>Mass Transfer (cont'd)</b> <i>Crude Unit Optimization • Packing, Trays versus Packing Comparison • Humification &amp; Refrigeration</i>
1100 – 1230	<b>Chemical Reactors</b> <i>Petroleum Processing Reactions</i>
1230 – 1245	Break
1245 – 1400	<b>Chemical Reactors (cont'd)</b> <i>Kinetics • Reactor Types</i>
1400 – 1420	<b>Process Control</b> <i>PID Controllers • Feedback, Feed Forward &amp; Cascade Controls • DCS Advanced Control</i>
1420 – 1430	<b>Recap</b> <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow</i>
1430	Lunch & End of Day Three

**Day 4**

0730 – 0930	<b>Materials of Construction</b> <i>Selection Criteria • Construction Materials • Code &amp; Standards to Avoid Catastrophes</i>
0930 – 0945	Break
0945 – 1100	<b>Materials of Construction (cont'd)</b> <i>Material Selection (Ferrous Material, Non-Ferrous Material, others)</i>
1100 – 1230	<b>Materials of Construction (cont'd)</b> <i>Corrosion Considerations</i>
1230 – 1245	Break
1245 – 1300	<b>Process Risk Analysis</b> <i>Risk Priority Matrix • Evaluation Methods • HAZOP Study</i>
1300 – 1345	<b>Q &amp; A Discussion</b>
1345 – 1400	<b>Course Conclusion</b> <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course</i>
1400 – 1415	<b>POST-TEST</b>
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course



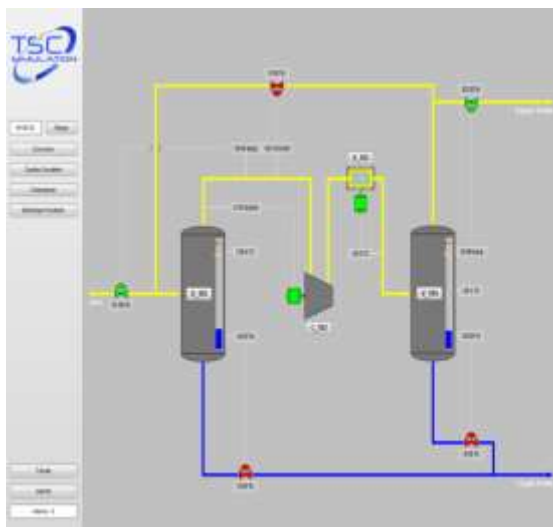


### **Simulator (Hands-on Practical Sessions)**

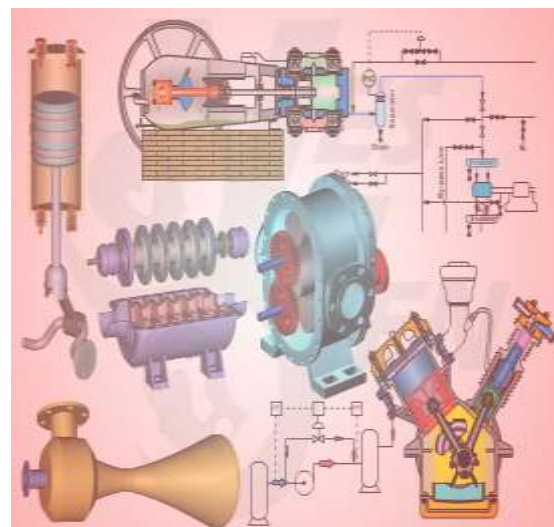
Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using “Centrifugal Pumps and Troubleshooting Guide 3.0”, “SIM 3300 Centrifugal Compressor”, “CBT on Compressors”, “Steam Turbines & Governing System CBT”, “Heat Exchanger Tube Layout”, “Gas Ultrasonic Meter (USM) Sizing Tool”, “Liquid Turbine Meter and Control Valve Sizing Tool”, “Liquid Ultrasonic Meter Sizing Tool” and “Orifice Flow Calculator” simulator.



**Centrifugal Pumps and Troubleshooting Guide 3.0**

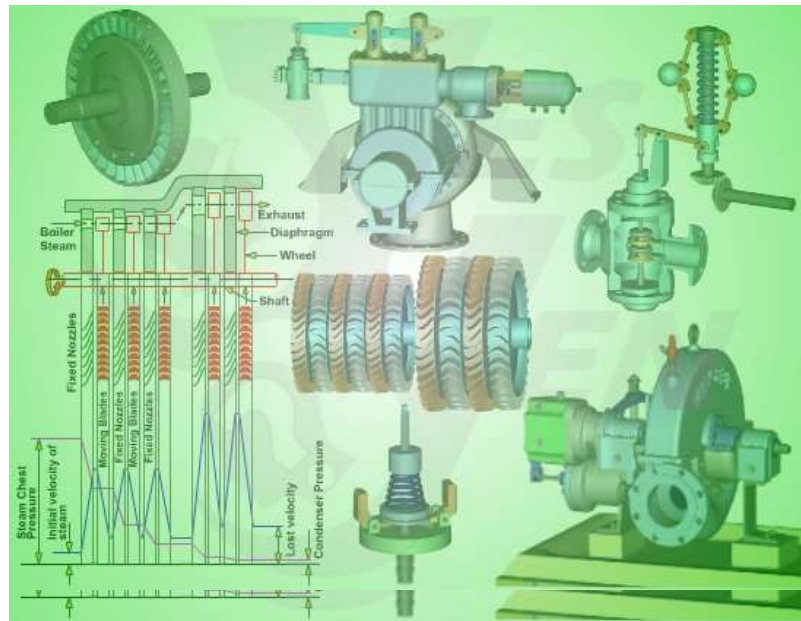


**SIM 3300 Centrifugal Compressor Simulator**

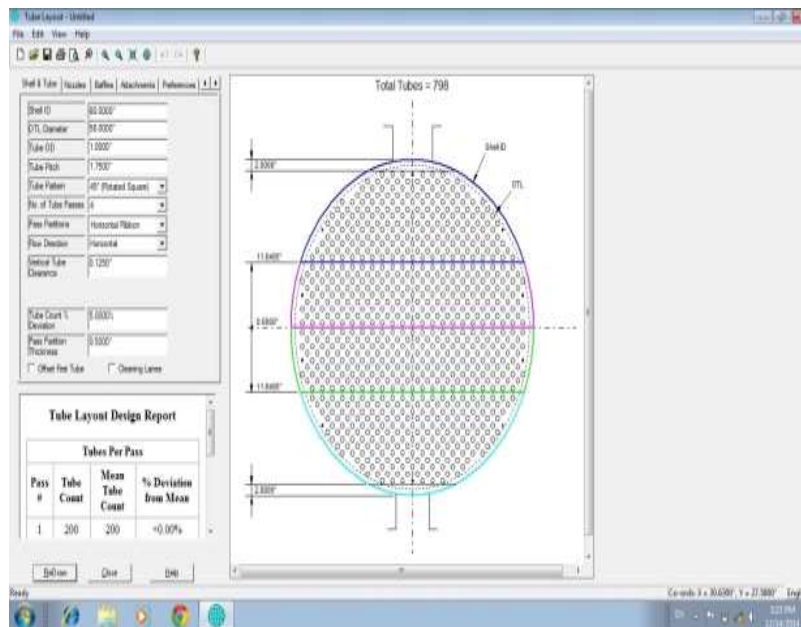


**CBT on Compressors**





### Steam Turbines & Governing System CBT

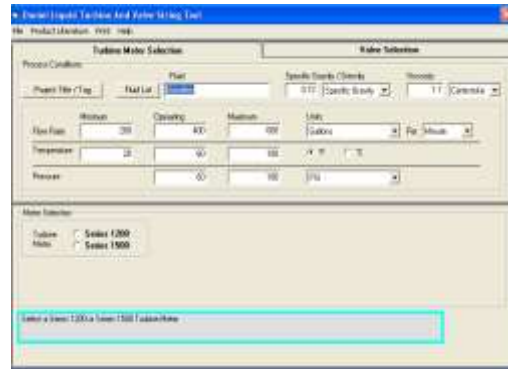


### Heat Exchanger Tube Layout





**Gas Ultrasonic Meter (USM) Sizing Tool Software**



**Liquid Turbine Meter and Control Valve Sizing Tool Software**



**Liquid Ultrasonic Meter Sizing Tool Software**



**Orifice Flow Calculator Software**

**Course Coordinator**

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