

COURSE OVERVIEW DE0371 Artificial Lift and Challenges

Course Title

Artificial Lift and Challenges

Course Date/Venue

October 06-10, 2024/Boardroom, Warwick Hotel Doha, Doha, Qatar

(30 PDHs)

Course Reference DE0371

Course Duration/Credits Five days/3.0 CEUs/30 PDHs

Course Description









This practical and highly-interactive course includes real-life case studies and exercises where participants will be engaged in a series of interactive small groups and class workshops.

This course is designed to provide participants with a detailed and up-to-date overview of artificial lift systems. It covers the artificial lift, technology, gas lift design including the criteria for selection of artificial lift system, reservoir performance, natural flow, inflow performance, tubing flow performance and well performance; the artificial lift screening; the components of the electrical submersible system; the installation considerations, cautions, ESP implementation and limitation, design and analysis; and the various types of ESP failure and the causes which can lead to the failure.

During this interactive course, participants will learn to troubleshoot, maintain and monitor ESP and PCP in a professional manner; apply ESP well reservoir and performance review. operation, advanced diagnostic techniques, methods, diagnosis and interpretation; recognize PCP systems; carryout design and optimization downhole PCP of systems; identify the components of beam pump system; employ systematic troubleshooting, maintenance. monitoring and best practices for operation; and illustrate component design, system analysis and pump off controllers.



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Course Objectives

Upon the successful completion of this course, each participant will be able to: -

- Apply and gain a comprehensive knowledge on artificial lift and challenges
- Carryout start up and shutdown as per procedure and identify control instrumentation system for gas lift, ESP wells, beam pumps, PCP wells and plunger lift
- Recognize troubleshooting and sub-surface problems and achieve skills in managing the operational parameters as per safe limits
- Operate the systems without failures and breakdowns and apply correct reporting and proposing
- Apply management of chemicals and corrosion issues and proper leak management as well as update knowledge specific to the system
- Add value to competency by updating knowledge and bridging gaps in the daily operations
- Discuss artificial lift technology, gas lift design including the criteria for selection of artificial lift system, reservoir performance, natural flow, inflow performance, tubing flow performance and well performance
- Illustrate artificial lift screening comprising of method selection, advantages & disadvantages of each method, economic evaluation, technical assessment, ESP, rod pumping and PCP
- Describe all components of the electrical submersible system as well as the installation considerations, cautions, ESP implementation and limitation, design and analysis
- Identify the various types of ESP failure and the causes which can lead to the failure
- Troubleshoot, maintain and monitor ESP and PCP in a professional manner
- Apply ESP well reservoir and performance review, operation, advanced diagnostic techniques, methods, diagnosis and interpretation
- Recognize PCP systems including its components, installation considerations, cautions, implementation and limitation
- Carryout design and optimization of downhole PCP systems as well as discuss PCP reliability theory and data analysis
- Identify the components of beam pump system including its types, design and analysis
- Employ systematic troubleshooting, maintenance, monitoring and best practices for operation
- Illustrate component design, system analysis and pump off controllers



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Exclusive Smart Training Kit - H-STK[®]



Participants of this course will receive the exclusive "Haward Smart Training Kit" (H-STK[®]). The H-STK[®] consists of a comprehensive set of technical content which includes electronic version of the course materials conveniently saved in a Tablet PC.

Who Should Attend

This course provides an overview of all significant aspects and considerations of artificial lift and challenges for petroleum engineers, production engineers, reservoir engineers, field supervisors, senior plant operators and plant operators who are involved in the selection and design of artificial lift.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Fee

US\$ 8,500 per Delegate. This rate includes H-STK[®] (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.



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Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations

Certificates are accredited by the following international accreditation organizations:-

The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units** (CEUs) in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

• *** * BAC

British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



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Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Victor Saran, MSc, BSc, is a Senior Drilling & Petroleum Engineer with over 40 years of offshore & onshore experience within the Oil & Gas and Petroleum industries. His wide expertise covers Wellhead Testing & Operations, Well Stimulation & Reservoir Management, Well Performance, Well Servicing, Well Killing Procedures, Well Completion, Well Fracturing, Well Testing, Acid Additives, Perforating Techniques, Sandstone Acidizing, Carbonate Acidizing,

Acid Fracturing, Production Engineering, Well Monitoring & Testing, Applied Reservoir Engineering, Water Flooding, Workover & Completions, Injection Systems, Artificial Lift Systems, Gas Lift, ESP, Rod Pumping, Production Testing & Optimization, Slickline and Electric Line Operations, Perforating & Logging, Coiled Tubing Operations, Nozzles, Motors, Deposits Removal & Inhibition and Asphaltnes-Sulphates, Workover Completion, Water Injection & Gas Lift, Nodal Analysis, Drill Stem Testing, H₂S Crude Oil and Oil & Gas Production. Further, he is also well-versed in risk assessments, pipelines construction, pump & loading terminals, material and services procurement, budgeting, contracts & logistics, safety and personnel issues, tendering procedures, budget and work program, cost control–cost recovery, selection of materials and services and quality control. Currently, he is the Country Manager of Energean Oil & Gas wherein he is responsible in organizing and supervising the drilling of exploration wells and well connections and testing.

During Mr. Saran's life, he has gained his practical and field experience through his significant positions the Completions Consultant. various as Lecturer/Instructors, Part-Time Assistant Lecturer, Part-Time Instructor, Technical Consultant, Drilling & Workover Manager, Production Manager, Production Engineer, Petrochemical Engineer, Mechanical Engineer, Petroleum Services Engineer for numerous international companies and universities that includes Lukoil Neftochim, J&P Avax, Kavala Oil Greece, North Aegean Petroleum Company, Petrola International, Dowell Schlumberger, Technological Institute of Kavala, University of Thessaloniki and University of Crete.

Mr. Saran has a Master's & Bachelor's degree in Petroleum Engineering from the University of Westminster London, UK. Further, he is a Certified Instructor/Trainer, a Certified Trainer/Assessor by the Institute of Leadership & Management (ILM) and has conducted numerous trainings, workshops and conferences worldwide.



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Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1:	Sunday, 06 th of October 2024
0730 - 0800	Registration & Coffee
0800 - 0815	Welcome & Introduction
0815 - 0830	PRE-TEST
0830 - 0930	Overview of Artificial Lift TechnologyIntroduction• Criteria for Selection of Artificial Lift System• ReservoirPerformance:Inflow & Outflow Relationships• Natural Flow• InflowPerformance• Tubing Flow Performance• Well Performance
0930 - 0945	Break
0945 - 1100	Artificial Lift ScreeningMethod SelectionAdvantages & Disadvantages of Each MethodEconomic EvaluationTechnical AssessmentAvailable Resources &TimelineESPRod PumpingPCP
1100 – 1230	Gas Lift DesignMandrelsValvesInjection Gas RequirementsTemperature & ChokeEffects
1230 – 1245	Break
1245 - 1420	<i>Gas Lift Design (cont'd)</i> <i>Equilibrium Curve</i> • <i>Continuous Flow Design</i> • <i>Intermittent Flow Design</i> • <i>Long Perforation Zone Gas Lift Systems</i>
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One

Day 2:	Monday, 07 th of October 2024
0730 – 0930	<i>Electrical Submersible Pumps – ESP</i> Description of all Components of the Electrical Submersible System Starting at the Surface to the Pump; Transformers; Controllers/VSD; Wellhead; Tubing Cable; Cable Guards; Motor Lead Cable; Pump; Intake/Gas Separator; Equalizer/Protector; Motor; Instrumentation • Installation Considerations & Cautions
0930 - 0945	Break
0945 – 1100	<i>Electrical Submersible Pumps – ESP (cont'd)</i> <i>ESP Implementation & Limitation • Design of an ESP System & the</i> <i>Elements which should be Considered during the Design • Analysis of an ESP</i> <i>System Using Diagnostics from Installed Instrumentation & Using Computer</i> <i>Software</i>
1100 – 1230	<i>Electrical Submersible Pumps – ESP (cont'd)</i> <i>Types of ESP Failure & the Causes which could lead to the Failure</i> <i>Teardown Analysis of Failed Equipment</i> • <i>Controls for ESP Systems including</i> <i>Variable Speed Drives</i>



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1230 – 1245	Break
1245 – 1420	Electrical Submersible Pumps – ESP (cont'd)
	<i>Troubleshooting ESP</i> • <i>Maintenance & Monitoring</i>
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

Day 3:	Tuesday, 08 th of October 2024
-	ESP: Well Reservoir & Performance Review
	Pressure Loss in the Wellbore; Calculation of Density & other Fluid Properties
0730 - 0930	• Inflow & Outflow; Impact of Changing Well Conditions & Need for Artificial
	Lift • Introduction to Pressure Gradient Plots & Use for Artificial Lift Design
	& Diagnosis
0930 - 0945	Break
	ESP Operation
	Review of Principles of ESP Operation, Head Generation, Impeller Types &
0945 – 1100	Characteristics • Impact on Well & Reservoir of ESP Operation; Use of
	Nodal [™] Analysis in ESP Applications ● ESP Design Procedure & Sensitivity
	Analysis; Mechanical & Electrical Considerations
	ESP: Advanced Diagnostic Techniques & Methods
1100 1220	Effect of Sand (Wear), Blocking at Intake, Handling Emulsions & High
1100 - 1230	Viscosity Fluids • ESP Use in Reservoirs with Extreme Temperatures •
	Detailed Review of Practical Case Histories of Complex Well & ESP Interactions
1230 - 1245	Break
	ESP: Diagnosis & Interpretation
	Monitoring Past & Present; Review of Electrical (Amp Chart) Interpretation
1245 1420	Techniques • Hydraulic (Pressure) Diagnostic Principles & Use for Validation
1245 - 1420	& Pump Performance Analysis • ESP Monitoring & Automation with
	Downhole Sensors • Data Analysis & Interpretation Examples, Control &
	Optimization Applications
	Recap
1420 - 1430	Using this Course Overview, the Instructor(s) will Brief Participants about the
	Topics that were Discussed Today and Advise Them of the Topics to be
	Discussed Tomorrow
1430	Lunch & End of Day Three

Day 4:	Wednesday, 09 th of October 2024
0730 - 0930	PCP Systems
	Description of all Components PCP System (Surface & Down Hole) • PCP
	Installation Considerations & Cautions • PCP Implementation & Limitation
0930 - 0945	Break
0945 – 1100	PCP Systems (cont'd)
	Design & Optimization of Downhole PCP Systems • PCP Reliability Theory &
	Data Analysis
1100 – 1230	PCP Systems (cont'd)
	Troubleshooting Maintenance & Monitoring
1230 - 1245	Break



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1245 - 1420	PCP Systems (cont'd) Application Considerations such as Gas, Solids, High Viscosity Fluids & High Temperatures, Monitoring & Troubleshooting
1420 - 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

Day 5:	Thursday, 10 th of October 2024
0730 - 0930	Beam Pumps – BP Description of all Components of the BP System (Surface & Down Hole) • BP System (Surface & Down Hole) Failures • Design & Analysis of the Beam
	Pump System
0930 - 0945	Break
0945 – 1100	Beam Pumps – BP (cont'd) Description Between Types of BP Units & Down Hole Pumps • Description of
	Sucker Roa Types & Implementation • Implementation & Limitation
1100 – 1230	<i>Beam Pumps – BP (cont'd)</i> <i>Troubleshooting</i> • <i>Maintenance & Monitoring</i> • <i>Best Practices for Operation</i>
1230 - 1245	Break
1245 - 1345	<i>Beam Pumps – BP (cont'd)</i> <i>Component Design • System Analysis • Pump Off Controllers</i>
1345 - 1400	<i>Course Conclusion</i> Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course
1400 – 1415	POST-TEST
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course



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<u>Practical Sessions</u> This practical and highly-interactive course includes real-life case studies and exercises:-



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