

COURSE OVERVIEW PE0390-4D
Distillation-Column Operation, Control & Troubleshooting

Course Title

Distillation-Column Operation, Control & Troubleshooting

Course Reference

PE0390-4D

Course Duration/Credits

Four days/2.4 CEUs/24 PDHs

Course Date/Venue

Please refer to page 3

Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.

The Distillation Process is used in many industries to separate mixtures into components. It is defined as a process in which a liquid or vapor mixture of two or more substances is separated into its component fractions of desired purity by the application and removal of heat. The application and removal of heat makes the distillation process energy intensive as it consuming up to 50 percent of a refinery's operating costs due to intense heating and cooling cycles. Having accurate measurements to feed the control system is critical for energy efficient, safe and reliable operation.

Improving distillation columns has always been challenging as problems can occur when operators and engineers have insufficient information about operating conditions. Failing to properly monitors and control process variables can result in decreased product quality and throughput, increased energy costs and unsafe operations that put employees and capital equipment at risk.

This course is designed to provide delegates with a detailed and up-to-date knowledge on the operation, design and troubleshooting of distillation process. It covers distillation technology; different distillation methods; and distillation process that involve normal operation of bubble plate, vapor velocity and velocity distribution.

The course will also discuss the factors influencing plate efficiency; the scope of distillation column including flash stages, process design basic and reflux ratio; how tray works; the various types and function of reboilers; features and use of condensers in the operation of distillation columns; instrumentation and control application; the importance of steam stripper and its efficiency; the purpose of pumparound; as well as pumparound heat removal, vapor flow and fractionation.

At the completion of the course, participants will be able to operate the vacuum system; explain the functional and structural efficiency of packed towers; employ distillation column packing as well as tray columns; recognize the guidelines and methods on how to determine the column diameter; and troubleshoot various distillation column problems.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Operate, control and troubleshoot distillation process in a professional manner
- Apply and gain an in-depth knowledge on distillation technology
- Identify the different distillation methods and implement distillation process involving the normal operation of bubble plate, vapor velocity and velocity distribution
- Determine the factors influencing plate efficiency and explain the scope of distillation column including flash stages, process design basic and reflux ratio
- Demonstrate how tray works and explain the types & function of reboilers
- Discuss the features & use of condensers in the operation of distillation columns and apply instrumentation & control
- Enumerate the importance of steam stripper and emphasize its efficiency
- Discuss the purpose of pump around and become familiar with pump around heat removal, vapor flow and fractionation
- Demonstrate the operation of the vacuum system and explain the functional and structural efficiency of packed towers
- Employ distillation column packing as well as tray columns and recognize the guidelines & methods on how to determine the column diameter
- Troubleshoot various distillation column problems

Exclusive Smart Training Kit - H-STK®



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

Who Should Attend

This course provides an overview of all significant aspects and considerations of distillation process for those who are involved in the operation, control and troubleshooting of such system. Process engineers, production engineers, operations engineers, maintenance engineers and other technical staff will definitely benefit from the technical and operational aspects of the course.

Course Date/Venue

Session(s)	Date	Venue
1	January 22-25, 2024	Al Aziziya Hall, The Proud Hotel Al Khobar, Al Khobar, KSA
2	January 29-February 01, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE
3	February 05-08, 2024	Club B Meeting Room, Ramada Plaza by Wyndham Istanbul City Center, Istanbul, Turkey
4	March 04-07, 2024	Boardroom, Warwick Hotel Doha, Doha, Qatar
5	April 29-May 02, 2024	Club B Meeting Room, Ramada Plaza by Wyndham Istanbul City Center, Istanbul, Turkey
6	July 22-25, 2024	Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
7	October 14-17, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

Course Fee

Al Khobar	US\$ 4,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	US\$ 4,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	US\$ 5,000 per Delegate + VAT . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Doha	US\$ 5,500 per Delegate. This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Abu Dhabi	US\$ 4,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations


Certificates are accredited by the following international accreditation organizations:-

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **2.4 CEUs** (Continuing Education Units) or **24 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Mike Poulos, MSc, BSc, is a Senior Process Engineer with over 35 years of industrial experience within the Utilities, Refinery, Petrochemical and Oil & Gas industries. His expertise lies extensively in the areas of Process Equipment Design & Troubleshooting, Petroleum Processing, Process Design Specifications, Process Calculation Methods, Equipment Sizing & Selection, Piping, Pumps, Compressors, Heat Exchangers, Air Coolers, Direct-Fired Heaters, Process Vessels, Fractionator Columns, Reactors, Ancillary Equipment, Mechanical & Safety Aspects, Cost Estimation, Commissioning & Start-Up, Production & Cost Reduction, Reactor Building Ventilation System, PVC Initiators Storage Bunkers, PVC Modernization & Expansion, PVC Reactor, PVC Plant Reactors Pre-Heating, PVC Plant Start-Up & Commissioning, PVC Plant Shutdown, PVC Driers Automation, VCM Recovery, VCM Sphere Flooding System, VCM Storage Tanks, Steam Tripping Facilities, Solvents Plant Automation Commissioning & Start-Up and Inferential Properties System. Further, he is also well-versed in Advanced Process Control Technology, Designing Process Plant Fail-Safe Systems, Quantitative Risk Assessment, On-Line Statistical Process Control, Principles and Techniques of Contemporary Management, Rosemount RS3, Polymer Additives, Polymer Reaction Engineering, Polymer Rheology and Processing, GRID Management and Batch Process Engineering.

During his career life, Mr. Poulos held significant positions as the **Chemical Plants Technology Engineer, PVC Plant Production Engineer, PVC Plant Shutdown Coordinator, PVC Plant/CC Solvents Plants Acting Section Head and Chemical Distribution Section Head** from Hellenic Petroleum, wherein he was responsible for the development of integrated system.

Mr. Poulos has **Master's and Bachelor's** degrees in **Chemical Engineering** from the **University of Massachusetts** and **Thessaloniki Polytechnic** respectively. Further, he is a **Certified Instructor/Trainer**, a and a member of the **Greek Society of Chemical Engineers** and **Greek Society of Engineers**.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	PRE-TEST
0830 – 0930	Theory of Distillation Introduction • Boiling Point Diagram • Raoult's Law • Vapor – Liquid Equilibrium • Exercise • Solution • Azeotropic Mixture
0930 – 0945	Break



0945 – 1100	Distillation Methods & Definition Flash Distillation • Steam Distillation • Rectification • Combination Rectification & Stripping • Exercise • Solution • Distillation Basic Definition
1100 – 1230	Distillation Process Normal Operation of Bubble Plate • Vapor Velocity • Velocity Distribution • Factors Influencing Plate Efficiency • Sieve-plate Towers
1230 – 1245	Break
1245 – 1330	Distillation Column Flash Stages • Process Design Basic • Reflux Ratio • Minimum Reflux Ratio • Minimum Number of Plates • Optimum Reflux
1330 – 1420	How Trays Work Down Common Backup & Flooding • Dumping and Weeping • Optimizing Tower Pressure
1420 -1430	Recap Using this Course Overview, the instructor(s) will Brief Participants about the Topics that were Discussed Today & Advice them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One

Day 2

0730 – 0930	Reboilers Function Reboilers Function • The Reboiler • Heat-Balance Calculations
0930 – 0945	Break
0945 – 1100	Types of Reboiler Thermosyphon, Gravity Feed & Forced • Thermosyphon Reboilers • Forced Circulation Reboilers • Kettle Reboilers • Don't Forget Fouling
1100 – 1230	Condensers Flooded Condenser Control • Subcooling, Vapor Binding, & Condensation • Condensation and Condenser Design • Pressure Control
1230 – 1245	Break
1245 – 1330	Instrumentation Levels, Pressures, Flows & Temperatures • Pressure Control • Flow Control • Level Control • Crude Tower Kerosene Side Stream Control • Cascade Level – Flow Control
1330 – 1420	Steam Stripper Heat of Evaporation • Stripper Efficiency
1420 - 1430	Recap Using this Course Overview, the instructor(s) will Brief Participants about the Topics that were Discussed Today & Advice Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

Day 3

0730 - 0930	Pumparound Closing the Tower Enthalphy Balance • Pumparound Heat Removal • Purpose of a Pumparound • Do Pumparounds Fractionate? • Vapor Flow • Fractionation
0930 – 0945	Break
0945 – 1100	Vacuum System Theory of Operation • Measuring Deep Vacuums
1100 – 1230	Packed Towers How Packed Towers Work • Maintaining Functional & Structural Efficiency in Packed Towers





1230 - 1245	Break
1245 - 1420	Distillation Column Packing Tray Columns - Packings • Tray Columns - Type of Packings • Tray Columns - Packings Correlations • Comparison Trays versus Packing • Randomly Packed Towers Sizing • Determine the Column Diameter • Randomly Packed Towers Column Height • Randomly Packed Towers Pressure Drop Correlation
1420 - 1430	Recap Using this Course Overview, the instructor(s) will Brief Participants about the Topics that were Discussed Today & Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

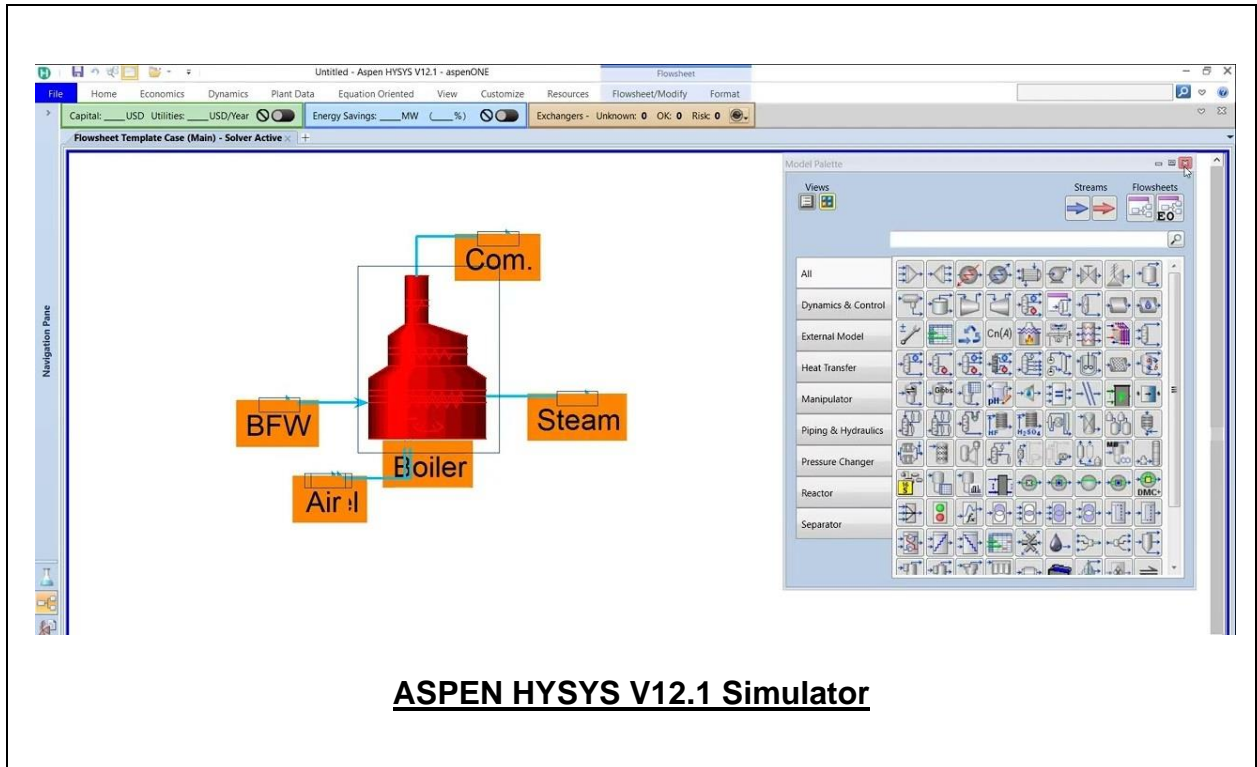
Day 4

0730 - 0930	Inspection, Troubleshooting & Case Studies Tray Deck Levelness • Loss of Downcomer Seal due to Leaks • Effect of Missing Caps • Repairing Loose Tray Panels
0930 - 0945	Break
0945 - 1100	Inspection, Troubleshooting & Case Studies (cont'd) Improper Downcomer Clearance • Inlet Weirs • Seal Pans
1100 - 1230	Inspection, Troubleshooting & Case Studies (cont'd) Drain Holes • Vortex Breakers • Chimney Tray Leakage
1230 - 1245	Break
1245 - 1345	Inspection, Troubleshooting & Case Studies (cont'd) Shear Clips • Bubble-Cap Trays • Final Inspection
1345 - 1400	Course Conclusion
1400 - 1415	POST-TEST
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course



Simulator (Hands-on Practical Sessions)

Practical session will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art simulators “ASPEN HYSYS” simulator.



ASPEN HYSYS V12.1 Simulator

Course Coordinator

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