



COURSE OVERVIEW ME0447-4D
Rotating Equipment Selection, Operation, Maintenance, Inspection & Troubleshooting

Course Title

Rotating Equipment Selection, Operation, Maintenance, Inspection & Troubleshooting

Course Date/Venue

Session 1: August 12-15, 2024/Club B, Ramada Plaza By Wyndham Istanbul City Center, Istanbul, Turkey

Session 2: November 25-28, 2024/Al Azziya Hall, The Proud Hotel Al Khobar, KSA



Course Reference

ME0447-4D

Course Duration/Credits

Four days/2.4 CEUs/24 PDHs



Course Description



This practical and highly-interactive course includes various practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.



This course is designed to cover the selection, operation, maintenance, inspection and troubleshooting of the various types of rotating equipment such as compressors, pumps, motors, turbines, turbo-expanders, gears and transmission equipment. The course will feature a unique blend of practical application experience and basic analysis methods. Its aim is to convey a thorough understanding of machinery operating principles, equipment and specific operations.



The course will cover the principal machines represented at a large number of plants. There will be a thorough examination of basic operating concepts, application ranges, selection criteria, maintenance, inspection and vulnerabilities of certain types of equipment. The course will also review the short-cut selection and sizing methods for fluid machinery.

Upon the successful completion of this course, participants will have gained an understanding of the 12 principal types of machinery used in industry. They will understand the differences between electric motors, design peculiarities, advantages and disadvantages of different types of gears, operating principles of gas turbines and reciprocating gas engines.





The course will convey an understanding of impulse vs. reaction turbines, insights into application ranges, limitations, maintenance and operability constraints for different kinds of pumps, compressors and dynamic gas machinery such as turbo-machinery as opposed to displacement machinery.

The course includes an e-book entitled “*Machinery’s Handbook Pocket Companion*”, published by Industrial Press, which will be given to the participants to help them appreciate the principles presented in the course.

Course Objectives

Upon the successful completion of this course, each participant will be able to:-

- Select, operate, maintain, inspect and troubleshoot the major types of rotating equipment such as pumps, compressors, motors, turbines, etc
- Discuss electric motors, gears, transmission equipment, steam turbines and expanders
- Select and use centrifugal pumps, positive displacement and vacuum pumps, turbo-compressors, fans, blowers and displacement compressors
- Implement the shortcut calculation methods for fluid machinery
- Discuss machinery reliability and availability calculations

Who Should Attend

This course covers systematic techniques and methodologies on the selection, operation, maintenance, inspection and troubleshooting of rotating equipment for mechanical engineers, rotating equipment engineers, supervisors and other technical staff. Further, the course is suitable to all other engineering disciplines who are dealing with rotating equipment such as process engineers, chemical engineers, electrical engineers, plant engineers, project engineers and instrumentation engineers.

Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.




Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

Certificate Accreditations


Certificates are accredited by the following international accreditation organizations: -

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **2.4 CEUs** (Continuing Education Units) or **24 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.

Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.





Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



Mr. Andrew Ladwig is a **Senior Process & Mechanical Engineer** with over **25 years** of extensive experience within the **Oil & Gas, Refinery, Petrochemical & Power** industries. His expertise widely covers in the areas of **Ammonia Manufacturing & Process Troubleshooting, Distillation Towers, Crude Oil Distillation, Fundamentals of Distillation** for Engineers, **Distillation Operation and Troubleshooting, Advanced Distillation Troubleshooting, Distillation Technology, Vacuum Distillation, Ammonia Storage & Loading Systems, Ammonia Plant Operation, Troubleshooting & Optimization, Ammonia Recovery, Ammonia Plant Safety, Hazard of Ammonia Handling, Storage & Shipping, Operational Excellence in Ammonia Plants, Fertilizer Storage**

Management (Ammonia & Urea), Fertilizer Manufacturing Process Technology, Sulphur Recovery, Phenol Recovery & Extraction, Wax Sweating & Blending, Petrochemical & Fertilizer Plants, Nitrogen Fertilizer Production, Petroleum Industry Process Engineering, Refining Process & Petroleum Products, Refinery Planning & Economics, Safe Refinery Operations, Hydrotreating & Hydro-processing, Separators in Oil & Gas Industry, Gas Testing & Energy Isolations, Gas Liquor Separation, Industrial Liquid Mixing, Wax Bleachers, Extractors, Fractionation, Operation & Control of Distillation, Process of Crude ATM & Vacuum Distillation Unit, Water Purification, Water Transport & Distribution, Steam & Electricity, Flame Arrestors, Coal Processing, Environmental Emission Control, R&D of Wax Blending, Wax Molding/Slabbing, Industrial Drying, Principles, Selection & Design, Certified Process Plant Operations, Control & Troubleshooting, Operator Responsibilities, Storage Tanks Operations & Measurements, Process Plant Troubleshooting & Engineering Problem Solving, Process Plant Performance, Efficiency & Optimization, Continuous Improvement & Benchmarking, Process Troubleshooting Techniques, Oil & Gas Operation/Introduction to Surface Facilities, Pressure Vessel Operation, Process Equipment Performance & Troubleshooting, Plant Startup & Shutdown, Startup & Shutdown the Plant While Handling Abnormal Conditions, Flare & Relief System, Process Gas Plant Start-up, Commissioning & Problem Solving, Process Liquid and Process Handling & Measuring Equipment. Further, he is also well-versed in Compressors & Turbines Operation, Maintenance & Troubleshooting, Heat Exchanger Overhaul & Testing Techniques, Balancing of Rotating Machinery (BRM), Pipe Stress Analysis, Valves & Actuators Technology, Inspect & Maintain Safeguarding Vent & Relief System, Certified Inspectors for Vehicle & Equipment, Optimizing Equipment Maintenance & Replacement Decisions, Certified Maintenance Planner (CMP), Certified Planning and Scheduling Professional (AACE-PSP), Tank Design, Construction, Inspection & Maintenance, Material Cataloguing, Specifications, Handling & Storage, Steam Trap Design, Operation, Maintenance & Troubleshooting, Steam Trapping & Control, Column, Pump & Exchangers, Troubleshooting & Design, Rotating Equipment Operation & Troubleshooting, Control & ESD System, Detailed Engineering Drawings, Codes & Standards, Budget Preparation, Allocation & Cost Control, Root Cause Analysis (RCA), Production Optimization, Permit to Work (PTW), Project Engineering, Data Analysis, Process Hazard Analysis (PHA), HAZOP Study, Sampling & Analysis, Training Analysis, Job Analysis Techniques, Storage & Handling of Toxic Chemicals & Hazardous Materials, Hazardous Material Classification & Storage/Disposal, Dangerous Goods, Environmental Management System (EMS), Supply Chain, Purchasing, Procurement, Logistics Management & Transport & Warehousing & Inventory, Risk Monitoring Authorized Gas Tester (AGT), Confined Space Entry (CSE), Personal Protective Equipment (PPE), Fire & Gas, First Aid and Occupational Health & Safety.

During his career life, Mr. Ladwig has gained his practical experience through his various significant positions and dedication as the **Mechanical Engineer, Project Engineer, Reliability & Maintenance Engineer, Maintenance Support Engineer, Process Engineer, HSE Supervisor, Warehouse Manager, Quality Manager, Business Analyst, Senior Process Controller, Process Controller, Safety Officer, Mechanical Technician, Senior Lecturer and Senior Consultant/Trainer** for various companies such as the Sasol Ltd., Sasol Wax, Sasol Synfuels, just to name a few.

Mr. Ladwig has a **Bachelor's degree in Chemical Engineering** and a **Diploma in Mechanical Engineering**. Further, he is a **Certified Instructor/Trainer, a Certified Internal Verifier/Assessor/Trainer** by the **Institute of Leadership & Management (ILM)** and has delivered various trainings, workshops, seminars, courses and conferences internationally.



Course Fee

Istanbul	US\$ 5,000 per Delegate + VAT . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Al Khobar	US\$ 4,500 per Delegate + VAT . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

Day 1

0730 – 0800	<i>Registration & Coffee</i>
0800 – 0815	<i>Welcome & Introduction</i>
0815 – 0830	PRE-TEST
0830 – 0930	Electric Motors <i>Design • Controls • Wiring Systems • Standard Motors • Special Designs • Major Components • The Motor as Part of a System • Adjustable Frequency Motors</i>
0930 – 0945	<i>Break</i>
0945 – 1100	Gears and Transmission Equipment <i>Types of Gears • Applications Constraints • Maintenance</i>
1100 – 1230	Gas Turbines and Engines <i>Simple Cycle • Heat Recovery Cycles • Type Selection • Maintenance • Two and Four Cycle Gas Engines • Gas Engine Compressor Auxiliary Systems</i>
1230 – 1245	<i>Break</i>
1245 – 1420	Steam Turbines and Expanders <i>Impulse Turbines • Reaction Turbines • Application Ranges • Turbine Configurations • Applications Constraints • Maintenance</i>
1420 – 1430	Recap
1430	<i>Lunch & End of Day One</i>

Day 2

0730 – 0930	Steam Turbines and Expanders (cont'd) <i>Turbo-expander Construction Features • Applications • Operation</i>
0930 – 0945	<i>Break</i>
0945 – 1100	Centrifugal Pumps <i>Configurations and Styles • Application Ranges and Constraints • Construction Features and Options • Pump Auxiliaries • Wear Components</i>
1100 – 1230	Centrifugal Pumps (cont'd) <i>Canned Motor and Magnetic Drive Pumps • High Speed/Low Flow Pumps • Servicing and Condition Monitoring</i>
1230 – 1245	<i>Break</i>





1245 – 1420	Positive Displacement and Vacuum Pumps Reciprocating Steam and Power Pumps • Diaphragm Pumps • Plunger Pumps • Gear Screw and Progressive Cavity Pumps • Peristaltic Pumps
1420 – 1430	Recap
1430	Lunch & End of Day Two

Day 3

0730 – 0930	Positive Displacement and Vacuum Pumps (cont'd) Conventional and Special Vacuum Pumps • Liquid Jet and Liquid Ring Pumps • Combination and Staged Vacuum Pumps
0930 – 0945	Break
0945 – 1100	Turbo-compressors Types, Styles and Configurations of Centrifugal and Axial Compressors • Construction Features • Mode of Operation • Compressor Auxiliaries and Support Systems
1100 – 1230	Turbo-compressors (cont'd) Condition Monitoring • Application Criteria • Performance Capabilities and Limitations • Maintenance
1230 – 1245	Break
1245 – 1420	Fans and Blowers Types and Configurations • Performance and System Effects • Performance Correction • Capacity Control Options
1420 – 1430	Recap Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

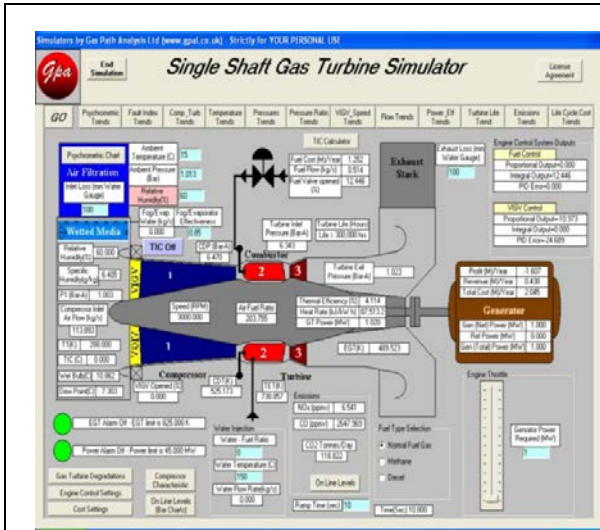
Day 4

0730 – 0930	Displacement Compressors Classification • Reciprocating Compressors vs. Rotary Screw Compressors • Application Ranges and Limitations • Compression Processes • Construction Features and Components • Capacity Control
0930 – 0945	Break
0945 – 1100	Theory & Shortcut Calculation Methods for Fluid Machinery Pumps • Turbines • Compressors
1100 – 1230	Machinery Reliability and Availability Calculations Reliability Indices
1230 – 1245	Break
1245 – 1345	Machinery Reliability and Availability Calculations (cont'd) Machinery Systems Reliability Calculations
1345 – 1400	Course Conclusion
1400 – 1415	POST-TEST
1415 – 1430	Presentation of Course Certificates
1430	Lunch & End of Course

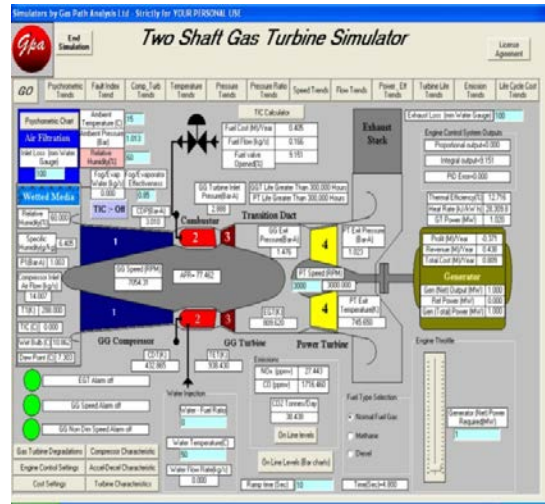


Simulator (Hands-on Practical Sessions)

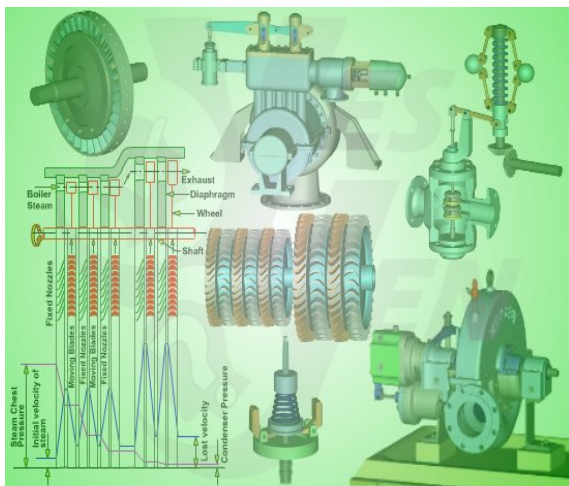
Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using our state-of-the-art “Single Shaft Gas Turbine Simulator” and “Two Shaft Gas Turbine Simulator”, “Steam Turbine & Governing System”, “Centrifugal Pumps and Troubleshooting Guide 3.0”, “SIM 3300 Centrifugal Compressor Simulator” and “CBT on Compressors” Simulators.



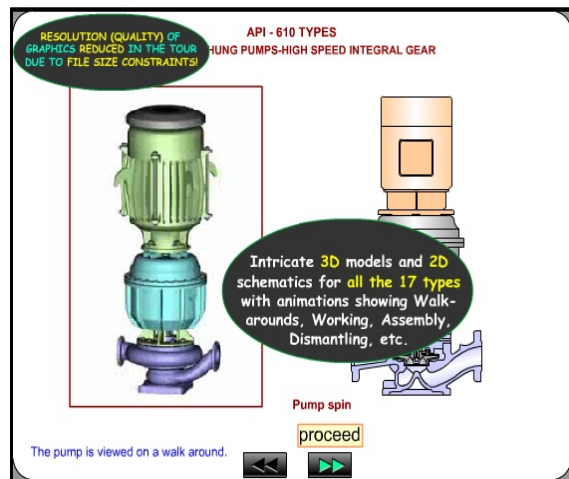
Single Shaft Gas Turbine Simulator



Two Shaft Gas Turbine Simulator

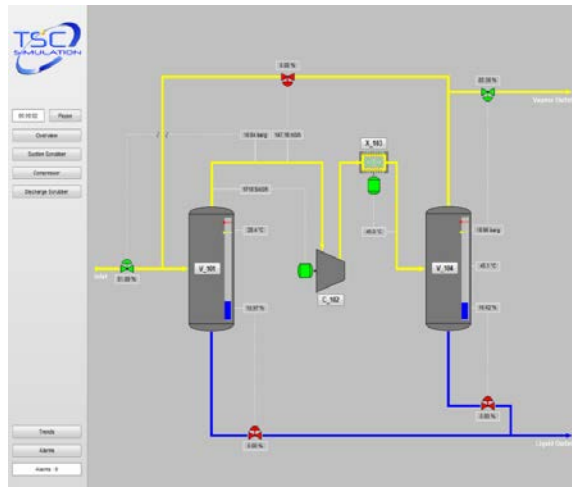
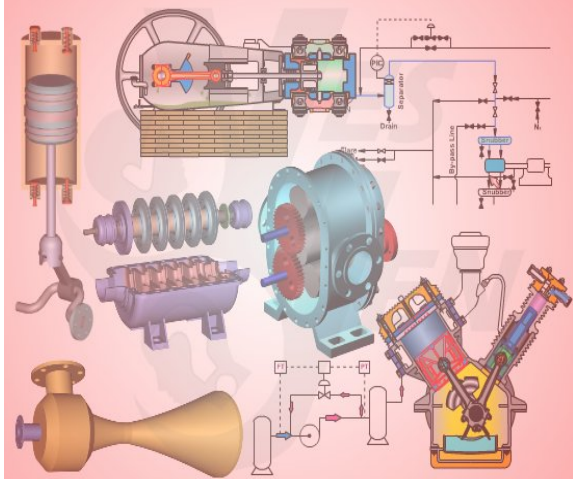


Steam Turbine & Governing System



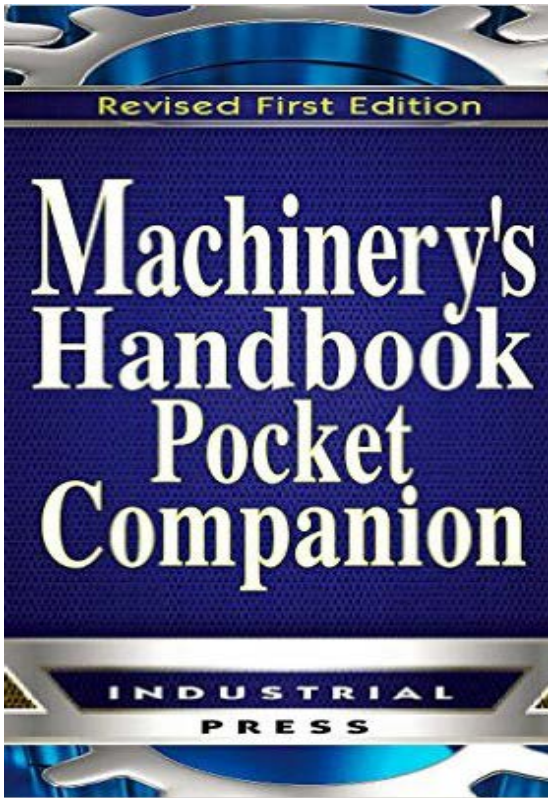
Centrifugal Pumps and Troubleshooting Guide 3.0



 <p>SIM 3300 Centrifugal Compressor Simulator</p>	 <p>CBT on Compressors</p>
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Book(s)

As part of the course kit, the following e-book will be given to all participants:

	<p>Title : Machinery's Handbook Pocket Companion ISBN : 9780831130954 Author : Christopher McCauley Publisher : Industrial Press</p>
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Course Coordinator

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