

## COURSE OVERVIEW LE0160 Gas Chromatography

### Course Title

Gas Chromatography

### Course Date/Venue

Session 1: October 20-24, 2024/Al Aziziya Hall, The Proud Hotel Al Khobar, Al Khobar, KSA

Session 2: December 15-19, 2024/Club B Meeting Room, Ramada Plaza by Wyndham Istanbul City Center, Istanbul, Turkey



### Course Reference

LE0160

### Course Duration/Credits

Five days/3.0 CEUs/30 PDHs

### Course Description



***This practical and highly-interactive course includes practical sessions and exercises where participants will visit the laboratory and they will be introduced to various lab instruments and gas chromatography process. Practical sessions will be performed using one of the lab equipment in order to apply the theory learnt in the class.***

The use of Gas Chromatography plays a key role in the modern industry, not only by supplying effective data of known quality, but also providing these data in real-time or near real-time.



This course is offering everything the professional and the novice need to know about running, maintaining, and interpreting the results from Gas Chromatography. Analytical chemists, technicians, and scientists in allied disciplines will regard this course as the best in gas chromatography. In addition to serving as an invaluable update for the experienced practitioner, this course provides the beginner with a solid understanding of gas chromatographic theory and basic techniques.



This **state-of-the-art course** incorporates the **most recent developments** in the field of Gas Chromatography, including topics on optimization of separations and computer assistance; high speed or fast gas chromatography; mobile phase requirements; gas system requirements and sample preparation techniques; qualitative and quantitative analysis by Gas Chromatography; updated information on detectors; validation and QA/QC of chromatographic methods; and useful hints for troubleshooting gas chromatographs.

The fourth day of the course will be a **practical/hands-on demonstration workshop** in our Laboratory where participants will familiarize themselves with instruments, analyse sample mixtures and develop their own GC method by themselves with the guidance of the Course Instructor. In this way, the participants will get the benefits of using the course instruction in an **applied situation to develop their own GC method**. Further, participants will analyse the process, make adjustments and control the instrument, which will give them the most benefit from this course.

This course presents a well-rounded and comprehensive overview of the current state of this important technology, providing an invaluable knowledge that will greatly appeal to both experienced chromatographers and novices.

The course manual is a very comprehensive and contains many special topics that cover modern applications of GC in numerous disciplines. It is a must-have reference on the shelves of all laboratories doing gas chromatographic analyses.

### **Course Objectives**

Upon the successful completion of this course, each participant will be able to: -

- Apply systematic techniques on operation, application, troubleshooting and method validation of gas chromatography
- Carryout sampling, sample handling and sample preparation
- Differentiate between packed columns & capillary columns as well as carryout chromatographic processes and component separation
- Discuss the general considerations when selecting capillary columns
- Describe gas chromatographic separation effects, carryout column selection, installation and use
- Carryout sample injection, discuss the general considerations, factors effecting injection, and types of injection methods
- Identify different types of GC detectors such as thermal conductivity detectors, flame ionization, electron capture, thermionic, photoionization, flame photometric and chemiluminescent detectors
- Discuss in detail the components and functions of gas chromatography-mass spectrometry (GC/MS)
- Carryout GC validation methods, troubleshooting and applications

### **Exclusive Smart Training Kit - H-STK®**



Participants of this course will receive the exclusive “Haward Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials conveniently saved in a **Tablet PC**.

### Who Should Attend

This course provides an overview of all significant aspects and considerations of gas chromatography for those who need to run, operate, apply, troubleshoot, maintain and interpret the results from gas chromatography. Analytical chemists, scientists and other technical staff in allied disciplines will regard this course as the best in gas chromatography. In addition to serving as an invaluable update for the experienced practitioners, this course provides the beginners with a solid understanding of gas chromatographic theory and basic techniques.

### Course Fee

Al Khobar	<b>US\$ 5,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Haward Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	<b>US\$ 6,000</b> per Delegate + <b>VAT</b> . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

### Accommodation

Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

### Training Methodology

All our Courses are including **Hands-on Practical Sessions** using equipment, State-of-the-Art Simulators, Drawings, Case Studies, Videos and Exercises. The courses include the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Practical Workshops & Work Presentations
- 30% Hands-on Practical Exercises & Case Studies
- 20% Simulators (Hardware & Software) & Videos


In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

### Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

### Certificate Accreditations

Certificates are accredited by the following international accreditation organizations: -


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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **3.0 CEUs** (Continuing Education Units) or **30 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



**Mr. John Swinley** is a **Senior Laboratory Consultant** with over **50 years** of industrial experiences in **Analytical and Chemical Laboratory Management**. His expertise widely covers in the areas of **Gas Chromatography Techniques & Troubleshooting, Gas Analyzer, Laboratory Instrument Calibration, Chromatography Data System, Isotope Ratio Mass Spectrometry, Vacuum Technology, Spectroscopic Techniques, Capillary GC, Gas Analysis, Analytical Laboratory Audit, Transformer Oil Gas Analysis, Natural & Refinery Gas Analysis, Varian Gas Chromatography Operation & Maintenance, Agilent ChemStation Operation, GC Device Prevention & Maintenance, Process Analyzer, Modern Chemical Laboratory, Analytical Instrumentation, Equipment Calibration, GC Troubleshooting & User Maintenance, GC/MS Technology & Problem Solving, Online Gas Analyzer, GC/MS Mass Spectra Interpretation, Laboratory Equipment Maintenance, Separation Technology, Natural Gas Testing & Analysis and Natural & Refinery Testing**. He is currently involved in method development and optimization in nuclear energy, power generation and petrochemical industries wherein he troubleshoots instrument problems and introduce comprehensive GC applications for on-line analysis in petrochemistry.

During his career life, Mr. Swinley worked with several companies and institutions occupying numerous positions such as being the **Director, Product Manager, Product Specialist** and **Research Assistant** from the University Witwatersrand, G.D. Searle, SMM Instruments, Wirsam Scientific, Perkin Elmer SA, Scientific Group, Scientific Supply Services and Chromatography Consultants.

Mr. Swinley has a **Bachelor's** degree in **Applied Mathematics and Physics** and a **Diploma** in **Industrial Electronics**. Further, he is a **Certified Instructor/Trainer** and currently working on publishing a book "Practical Gas Analysis by Gas Chromatography". He was awarded as the "Chromatographer of the year" by the ChromSA and has delivered numerous trainings, courses, workshops, seminars and conferences internationally.

### Course Program

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

#### **Day 1**

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	<b>PRE-TEST</b>
0830 – 0930	<b>Sampling &amp; Sample Handling</b> Representative Sampling • Effect of Sampling Error on Overall Precision • Sample Contamination and Preservation • Transmittal of Samples to Laboratory and Sample Receiving • Disposal of Completed Samples • Reporting of Data and Sample Accountability
0930 – 0945	Break
0945 – 1100	<b>Sample Preparation</b> Sample Requirements for Gases, Liquids and Solid Samples • Sample Clean Up, Solvent Extraction, Soxhlet Extraction, Solid Phase Extraction, Solid Phase Micro Extraction • Sample Derivatization, Improved Volatility and Separation, Improved Sensitivity and Selectivity
1100 – 1215	<b>Packed &amp; Capillary Columns</b> Packed vs Capillary Columns • The Chromatographic Process and Component Separation • Effects of Carrier Gas Velocity • Capillary Tubing • Sources of Activity and Structural Flaws • Silanol Deactivation • Column Coating
1215 – 1230	Break
1230 – 1420	<b>Capillary Columns</b> Stationary Phase General Considerations • Polarity and Selectivity • Types of Stationary Phases • Gas-Solid Adsorption Columns
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One

#### **Day 2**

0730 – 0930	<b>Gas Chromatographic Separation Effects</b> General Considerations • Column Flow, Average Linear Velocity and Gas Viscosity • Choice of Carrier Gas • The Effect of – Column Length and Diameter, Stationary Phase Film Thickness and Stationary Phase Diffusivity • The Effect of Temperature and Temperature Programming on – Column Flow, Average Linear Velocity, Solute Retention and Chromatographic Efficiency
0930 – 0945	Break
0945 – 1100	<b>Column Selection, Installation and Use</b> Selection of the Stationary Phase and Selectivity • Selection of the Column Diameter and Column Length • Selection of the Stationary Phase Film Thickness • Column Installation and Conditioning • Column Optimization
1100 – 1215	<b>Sample Injection</b> General Considerations • Factors Affecting Injection Band Width • Split/Splitless Injectors • Hot Vaporizing Injection • Programmed Temperature Vaporizing (PTV) Injector
1215 – 1230	Break

1230 – 1420	<b>Sample Injection (cont'd)</b> Cool On-Column Injection • Large Volume Injection • Purge and Trap Sampling • Headspace and Purge and Trap Sampling
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

### Day 3

0730 – 0930	<b>GC Detectors</b> General Aspects • Thermal Conductivity Detector • Flame Ionization Detector • Electron Capture Detector • Thermionic Detector • Photoionization Detector • Flame Photometric Detector • Chemiluminescent Detector
0930 – 0945	Break
0945 – 1100	<b>GC/MS</b> MS Capillary Columns • Ionization Sources - Electron Impact Ionization and Chemical Ionization • Mass Analyzers – Time of Flight, Magnetic Sector, Ion Trap and Quadrupole Mass Analyzers
1100 – 1215	<b>GC/MS (cont'd)</b> Mass Fragment Detection • Total Ion Chromatograms • Selective Ion Monitoring
1215 – 1230	Break
1230 – 1420	<b>High Speed GC</b> Column Design and Operating Conditions • Inlet Systems for HSGC • Detectors for HSGC • High Speed Temperature Programming • Portable and Miniaturized HSGC Systems
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Three

### Day 4

0730 – 0830	<b>Practical Demonstration Course</b> Agilent GC Course • Induction and Familiarization with the Instrument • Preparation of Gasoline Test Mixture with 3 Levels of Standard Concentrations for Method Development and Calibration
0830 - 0845	Break
0845 – 1030	<b>Practical Demonstration Course (cont'd)</b> Setting Initial Method Parameters and Running the First Standard Mixture • Printing of Chromatogram and Discussions on Method Shortcomings and Parameter Adjustments to Achieve Component Resolution
1030 – 1230	<b>Practical Demonstration Course (cont'd)</b> Column Flow Rate, Oven Temperature Profile and Integration Parameter Adjustments through Various Runs of the Mixture until Participants Develop the Method to Achieve Full Component Resolution
1230 -1245	Break



1245 - 1420	<b>Practical Demonstration Course (cont'd)</b> Method Calibration & Analysis of the Gasoline Sample • Septa, Inlet Liner, Column Cutter Demonstrations • Other Demonstrations of the GC and Software • Breaks throughout as Required
1420 - 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Four

**Day 5**

0730 - 0930	<b>Validation of GC Methods</b> Installation Qualification (IQ) • Operational Qualification (OQ) • Performance Qualification (PQ) • Method Validation - Selectivity, Initial Calibration, Linearity, Accuracy, Precision, Range, Limit of Detection, Limit of Quantification, Ruggedness and Robustness • Sample Tracking and Chain of Custody
0930 - 0945	Break
0945 - 1215	<b>Troubleshooting and Applications</b> General Considerations • Use of Test Mixtures • Column Bleed, Temperature and Oxygen Effects, Column Rejuvenation
1215 - 1230	Break
1230 - 1300	<b>Troubleshooting and Applications (Cont'd)</b> Peak Distortion, Column Coupling and Junctions, Flame Jet Problems • Other Problems • Petroleum and Chemical Related Applications
1300 - 1345	<b>Summary/Open Forum and Course Evaluation</b>
1345 - 1400	<b>Course Conclusion</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course
1400 - 1415	<b>POST-TEST</b>
1415 - 1430	Presentation of Course Certificates
1430	Lunch & End of Course





**Practical Sessions/Site Visit**

Site visit will be organized during the course for delegates to practice the theory learnt:-



**Course Coordinator**

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