

**COURSE OVERVIEW ME0470-4D**  
**ASME B31.4-B31.8: Oil & Gas Pipeline Code**  
*Design, Fabrication, Inspection & Repair*

**Course Title**

ASME B31.4-B31.8: Oil & Gas Pipeline Code: *Design, Fabrication, Inspection & Repair*

**Course Reference**

ME0470-4D

**Course Duration/Credits**

Four days/2.4 CEUs/24 PDHs



**Course Date/Venue**

Session(s)	Date	Venue
1	January 15-18, 2024	Ajman Meeting Room, Grand Millennium Al Wahda Hotel, Abu Dhabi, UAE
2	April 22-25, 2024	Jubail Hall, Signature Al Khobar Hotel, Al Khobar, KSA
3	July 15-18, 2024	Cheops Meeting Room, Radisson Blu Hotel, Istanbul Sisli, Turkey
4	October 14-17, 2024	Boardroom 1, Elite Byblos Hotel Al Barsha, Sheikh Zayed Road, Dubai, UAE

**Course Description**



***This practical and highly-interactive course includes practical sessions and exercises. Theory learnt will be applied using our state-of-the-art simulators.***



Pipelines are surprisingly varied and complex. Using the ASME B31.4 and B31.8 Standards as a framework, this course covers a large number of other subjects vitally important to the safety and reliability of pipelines. It provides participants with broad, but detailed information that technical personnel involved in all phases of pipeline work, from design and engineering through operations, maintenance, and regulatory oversight need to know to ensure that their pipeline is safe and reliable.



The B31.8 and B31.4 pipeline Standards are unique among piping standards because they cover the entire life cycle, from design and construction, through operation, maintenance, and integrity management. Each standard contains introductory language that lays out its intent and scope.

The ASME B31 Code establishes a process of design for integrity that involves classifying stresses by significance for failure, establishing maximum allowable limits to avoid failure, identifying loads and calculating the stresses that result, and comparing the estimated stresses to the maximum allowable. Participants will learn where these concepts came from and how to apply them.

The course will provide participants with an overview of pipelines and the role of industry standards. The scope and intent of the natural gas and hazardous liquid standards are reviewed. Participants will be able to learn the design criteria and how to apply the allowable stresses.

Further, the course will also cover the various grades of line pipe and components including flanges and wrought fittings. The concepts of location classes and fracture control as part of pressure design requirements will be reviewed as well as the requirements for installation and hydrostatic testing of the completed pipelines will be covered.

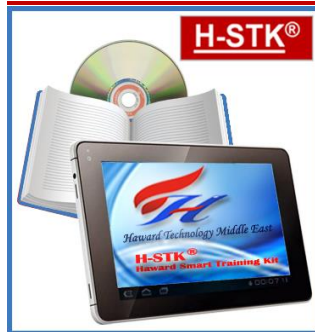
Lastly, the course is devoted to operations and maintenance matters including evaluating and repairing injurious defects and the causes and prevention of corrosion. Offshore and other special pipelines as well as integrity management planning will also be discussed during the course.

### **Course Objectives**

Upon the successful completion of this course, each participant will be able to:-

- Apply systematic techniques on the design, fabrication, inspection and repair of oil and gas pipeline code in accordance with the international standard ASME B31.4 and B31.8
- Describe the basic elements of pipeline design, construction and maintenance
- Employ the principles of safe pipeline design and operation and explain the cause and mode of pipeline failure
- Determine the considerations for material specifications, pipe manufacturing, and pipe joining
- Estimate pipeline stresses from external loadings
- Identify the factors that affect the optimal pipe size and operating pressure
- Evaluate pipeline defects and carryout pipeline repair techniques
- Recognize the elements of pipeline integrity and discuss how code requirements address pipeline issues

### **Exclusive Smart Training Kit - H-STK®**



*Participants of this course will receive the exclusive “Howard Smart Training Kit” (H-STK®). The H-STK® consists of a comprehensive set of technical content which includes **electronic version** of the course materials, sample video clips of the instructor’s actual lectures & practical sessions during the course conveniently saved in a **Tablet PC**.*

### Who Should Attend

This course provides an overview of all significant aspects and considerations on the design, fabrication, inspection and repair of oil and gas pipeline code in accordance with the international standard ASME B31.4-B31.8 for those who are involved in engineering or technical aspects of pipelines, including designers, engineers, engineering managers, construction supervisors, operations supervisors, inspectors, code compliance managers, asset integrity managers, pipeline safety regulators, consultants and other technical staff. Further, the course is also suitable for those new to pipelines, as well as providing a good refresher for experienced personnel.

### Training Methodology

This interactive training course includes the following training methodologies as a percentage of the total tuition hours:-

- 30% Lectures
- 20% Workshops & Work Presentations
- 30% Case Studies & Practical Exercises
- 20% Software, Simulators & Videos

In an unlikely event, the course instructor may modify the above training methodology before or during the course for technical reasons.

### Course Fee

Abu Dhabi	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Howard Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Al Khobar	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Howard Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Istanbul	<b>US\$ 5,000</b> per Delegate + <b>VAT</b> . This rate includes Participants Pack (Folder, Manual, Hand-outs, etc.), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.
Dubai	<b>US\$ 4,500</b> per Delegate + <b>VAT</b> . This rate includes H-STK® (Howard Smart Training Kit), buffet lunch, coffee/tea on arrival, morning & afternoon of each day.

### Accommodation


Accommodation is not included in the course fees. However, any accommodation required can be arranged at the time of booking.

### Course Certificate(s)

Internationally recognized certificates will be issued to all participants of the course who completed a minimum of 80% of the total tuition hours.

### Certificate Accreditations


Certificates are accredited by the following international accreditation organizations: -

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The International Accreditors for Continuing Education and Training (IACET - USA)

Haward Technology is an Authorized Training Provider by the International Accreditors for Continuing Education and Training (IACET), 2201 Cooperative Way, Suite 600, Herndon, VA 20171, USA. In obtaining this authority, Haward Technology has demonstrated that it complies with the **ANSI/IACET 2018-1 Standard** which is widely recognized as the standard of good practice internationally. As a result of our Authorized Provider membership status, Haward Technology is authorized to offer IACET CEUs for its programs that qualify under the **ANSI/IACET 2018-1 Standard**.

Haward Technology's courses meet the professional certification and continuing education requirements for participants seeking **Continuing Education Units (CEUs)** in accordance with the rules & regulations of the International Accreditors for Continuing Education & Training (IACET). IACET is an international authority that evaluates programs according to strict, research-based criteria and guidelines. The CEU is an internationally accepted uniform unit of measurement in qualified courses of continuing education.

Haward Technology Middle East will award **2.4 CEUs** (Continuing Education Units) or **24 PDHs** (Professional Development Hours) for participants who completed the total tuition hours of this program. One CEU is equivalent to ten Professional Development Hours (PDHs) or ten contact hours of the participation in and completion of Haward Technology programs. A permanent record of a participant's involvement and awarding of CEU will be maintained by Haward Technology. Haward Technology will provide a copy of the participant's CEU and PDH Transcript of Records upon request.

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British Accreditation Council (BAC)

Haward Technology is accredited by the **British Accreditation Council** for **Independent Further and Higher Education** as an **International Centre**. BAC is the British accrediting body responsible for setting standards within independent further and higher education sector in the UK and overseas. As a BAC-accredited international centre, Haward Technology meets all of the international higher education criteria and standards set by BAC.



### Course Instructor(s)

This course will be conducted by the following instructor(s). However, we have the right to change the course instructor(s) prior to the course date and inform participants accordingly:



**Dr. Tony Dimitry**, PhD, MSc, BSc, is a **Senior Mechanical Engineer** with over **30 years** of industrial experience. His expertise covers **Pressure Safety Relief Valve Repair & Recalibration**, **PSV/PRV Troubleshooting**, **PRV Testing & Repair**, **Valve Testing & Inspection**, **Valve Sealing**, **Valve Calibration**, **Process Equipment**, **Vibration Analysis**, **Heat Exchanger**, **Siemens Steam Turbine Maintenance**, **Electromechanical Maintenance**, **Machinery Alignment**, **Lubrication Technology**, **Compressors**, **HVAC & Refrigeration Systems**, **Piping System**, **Blower & Fan**, **Shaft Repair**, **Control Valve & Actuator**, **Safety Relief Valves**, **Pipelines**, **Piping Vibration Analysis**, **Pressure Vessels**, **Dry Gas Seal**, **Process Equipment**, **Diesel Engine & Crane Maintenance**, **Maintenance Management (Preventive, Predictive, Breakdown)**, **Reliability Management**, **Condition-Based Monitoring**, **Rotating Equipment**, **Tanks & Tank Farms**, **Pneumatic System**, **Static Equipment**, **Failure Analysis**, **FMEA**, **Corrosion**, **Metallurgy**, **Planning**, **Scheduling**, **Cost Control**, **Preventive and Predictive Maintenance**. Currently, he is the Maintenance Manager of the PPC Incorporation wherein he is responsible for the maintenance and upgrade of all plant components, monitoring the thermal stresses and the remaining life of steam pipes, turbine casing, mills, fans and pumps. He is in-charge of the metallurgical failure analysis and the usage of fracture mechanics for determining crack propagation in impellers of turbines, assessing all alterations and developments for upgrading the plant.

During his career life, Dr. Dimitry was a **Senior Engineer** in **Chloride Silent (UK)** wherein he was responsible for the mechanical, thermal and electrical modelling of battery problems for electric vehicles and satellites as well as an **Operations Engineer** of the **National Nuclear Corporation (UK)** wherein he was responsible for the optimization of the plant. Prior to this, he was a **Professor** at the **Technical University of Crete** and an Assistant **Professor** of the **University of Manchester (UK)**.

Dr. Dimitry has **PhD**, **Master** and **Bachelor** degrees in **Mechanical Engineering** from the **Victory University of Manchester** and the **University of Newcastle, UK** respectively. Further, he is a **Certified Instructor/Trainer**, a **Certified Internal Verifier/Assessor/Trainer** by the **Institute of Leadership & Management (ILM)** and an associate member of the **American Society of Mechanical Engineers (ASME)** and **Institution of Mechanical Engineers (IMechE)**. He has further delivered various trainings, seminars, courses, workshops and conferences internationally.



**Course Program**

The following program is planned for this course. However, the course instructor(s) may modify this program before or during the course for technical reasons with no prior notice to participants. Nevertheless, the course objectives will always be met:

**Day 1**

0730 – 0800	Registration & Coffee
0800 – 0815	Welcome & Introduction
0815 – 0830	<b>PRE-TEST</b>
0830 – 0930	<b>ASME Code Introductory Concepts</b> What is a Transportation Pipeline • Intent • Scope
0930 – 0945	Break
0945 – 1100	<b>Load Categories</b> Sustained, Occasional & Cyclical • Restrained vs Unrestrained Piping • Operational & Environmental Loads
1100 – 1215	<b>Piping Stress Analysis</b> How Stresses are Calculated • Allowable Stresses
1215 – 1230	Break
1230 – 1420	<b>Piping Stress Analysis (cont'd)</b> Piping Flexibility Analysis
1420 – 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day One

**Day 2**

0730 – 0930	<b>Pressure Design</b> Pressure Design Equation for Pipe • Class Location & Other Design Factors
0930 – 0945	Break
0945 – 1100	<b>Pressure Design (cont'd)</b> Fracture Control in Pressure Design
1100 – 1215	<b>Fittings &amp; Components</b> Flanges • Butt Welding Components • Fabricated Branches • Valves
1215 – 1230	Break
1230 – 1420	<b>Materials</b> Recognized Material Specifications • Types of Pipe, How Pipe is Made • Line Pipe Metallurgy
1420 – 1430	<b>Recap</b> Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow
1430	Lunch & End of Day Two

**Day 3**

0730 – 0930	<b>Welding</b> Weld Joint Details • Weld Procedure Qualification & Welding Standards • Avoidance of Weld Cracking
0930 – 0945	Break
0945 – 1100	<b>Construction</b> Transmission Pipeline Installation • Facilities (Pump Stations, Compressor Stations) • Hydrostatic Testing





1100 – 1215	<b>Operation &amp; Maintenance, Repairs</b> <i>Plans &amp; Procedures • Defects &amp; Damage • Pipeline Repairs • Inservice Welding • Qualification of Pipeline Personnel (B31Q)</i>
1215 – 1230	<i>Break</i>
1230 – 1330	<b>Corrosion Control</b> <i>Corrosion Causes • Corrosion Control Requirements • Evaluating Strength of Corroded Pipe (B31G)</i>
1330 – 1420	<b>Natural Gas Distribution Systems</b> <i>Plastic Pipe • Installation</i>
1420 – 1430	<b>Recap</b> <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Topics that were Discussed Today and Advise Them of the Topics to be Discussed Tomorrow</i>
1430	<i>Lunch &amp; End of Day Three</i>

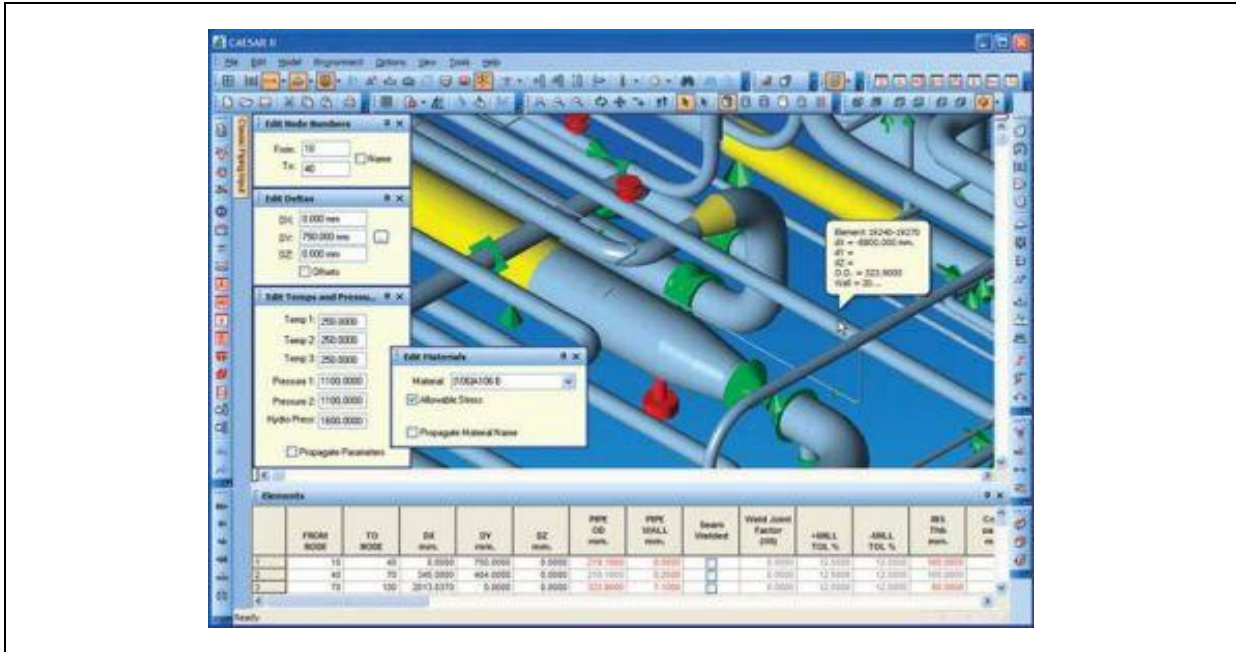
**Day 4**

0730 – 0830	<b>Offshore Systems</b> <i>Exceptions to Main Standard Provisions</i>
0830 – 0930	<b>Sour Service Systems</b> <i>Metallurgical Considerations • Health &amp; Safety Hazard</i>
0930 – 0945	<i>Break</i>
0945 – 1215	<b>Carbon Dioxide Systems</b> <i>Exceptions to Main Standard Provisions</i>
1215 – 1230	<i>Break</i>
1230 – 1345	<b>Integrity Management Planning</b> <i>B31.8-S &amp; API 1160 • Potential Impact Radius Concept • Pipeline Integrity Threats • Integrity Assessment Methods</i>
1345 – 1400	<b>Course Conclusion</b> <i>Using this Course Overview, the Instructor(s) will Brief Participants about the Course Topics that were Covered During the Course</i>
1400 – 1415	<b>POST-TEST</b>
1415 – 1430	<i>Presentation of Course Certificates</i>
1430	<i>Lunch &amp; End of Course</i>



**Simulator (Hands-on Practical Sessions)**

Practical sessions will be organized during the course for delegates to practice the theory learnt. Delegates will be provided with an opportunity to carryout various exercises using the state-of-the-art “CAESAR II Software”.



**Course Coordinator**

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